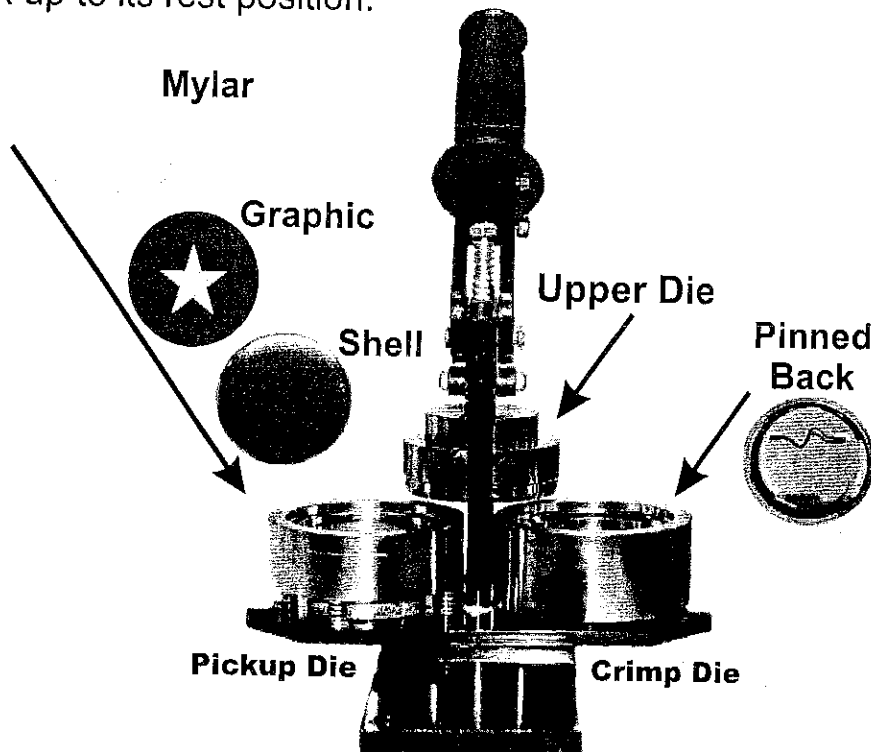




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How to Make a Round Pinned Back Button

1. Identify the crimp die and the pickup die.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die with the sharp edge facing downward. Place the graphic on the shell. Place the mylar on top of the graphic. Line up the top of the graphic with the center column for correct orientation.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a pinned back into the crimp die with the sharp edge facing up. Line up the top of the pinned back slightly to the right of the center column for correct orientation.
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise again to remove the finished button.



Manual Button Maker Machine Models 125, 150, 175, 225, 250, 300, 350 and 400

For additional instructions of the different accessories your button maker is capable of producing please visit the "Button Maker Resources" page at www.tecre.com

Care instructions for your button maker as well as information regarding paper and graphic material can be found at <http://tecre.com/blog>

